



Parts List

| Ref | Class | Part | Description | Qty | Comment | Footnote |
|-----|-------|-----------|----------------------------------|-----|----------------------------------|----------|
| 1 | | 850399 1 | PUMP ASSEMBLY | 1 | | 4 |
| 2 | 22 | 49146 | PLUG, Pipe | 1 | (Standard Cooling) | 4 |
| 3 | 27 | 34897 | GASKET, Water Pump | 2 | | 2,4 |
| 4 | 37 | 864360 | TIMING DECAL | 1 | | |
| 5 | 16 | 35342 | STUD, (.312-24/.375-16 x 2.5625) | 2 | | 4 |
| 6 | 10 | 32132 | SCREW, (.375-16 x 1.750) | 1 | | 4 |
| 6 | 10 | 47688 | SCREW, (.375-16 x 2.750) | 1 | | 4 |
| 7 | | 807729T | PULLEY | 1 | (Standard Cooling) | |
| 7 | | 864861T | PULLEY, Water Pump | 1 | (Closed Cooling) | 4 |
| 8 | 10 | 47277 | SCREW, (.312-24 x .750) | 4 | | 4 |
| 9 | | 864297 | SENSOR ASSEMBLY, Crankshaft I | 1 | | 4 |
| 10 | 25 | 885192 | O-RING | 1 | | 4 |
| 11 | 10 | 884018 | SCREW | 1 | | 4 |
| 12 | | 807730T | PULLEY, Crankshaft | 1 | | |
| 13 | 10 | 34352 | SCREW, (.375-24 x .875) | 3 | | |
| 14 | | 863397 | HARMONIC BALANCER | 1 | | 4 |
| 15 | 10 | 32515 | SCREW, (.437-20 x 2.50) | 1 | | 4 |
| 16 | 13 | 39131 | LOCKWASHER, (.437) | 1 | | 4 |
| 17 | 12 | 71458 | WASHER | 1 | | 4 |
| 18 | | 863396 | TIMING COVER ASSEMBLY | 1 | (Screws, Grommets, Oil Seal, And | 4 |
| 19 | | 863398 | RELUCTOR WHEEL | 1 | | 4 |
| 20 | | 845941 | RETAINER, Camshaft | 1 | | 4 |
| 21 | 10 | 845943 | SCREW, (.250-20 x .500) | 2 | | 4 |
| 22 | | 17161T | CHAIN, Timing | 1 | | 4 |
| 23 | 43 | 811659 1 | SPROCKET, Camshaft | 1 | | 4 |
| 24 | 10 | 845942 | SCREW, (.312-18 x .750) | 3 | | 4 |
| 25 | 43 | 17160 | SPROCKET, Crankshaft | 1 | | 4 |
| 26 | 19 | 816565 | PLUG, Pipe(.468), Pipe | 1 | | 4 |
| 27 | 57 | 863876 5 | BELT, Serpentine | 1 | (Standard Cooling) | |
| - | | 863661A 2 | LONGBLOCK | 1 | (350 Magnum) | |
| - | 27 | 861246A98 | GASKET SET, Engine Overhaul | 1 | | |